

Description	Unit	Range	Testing Method
K-VALUE	-	65±1	DIN-53726
Inherent Viscosity	-	0.9-0.94	ASTM-D-1243-66
Fish Eye	No	0-25	BFG909-F
Dark Resin (Particle in 250 gr PVC)	No.Max	30	HWS-6.7
Retained on mesh 40	WT%Min	Trace	DIN-53734
Retained on Mesh 63	WT%Min	90	DIN-53734
Retained on Mesh 250	WT%Min	5	DIN-5373 n
Bulk Density	gr/ Lit	540-600	DIN-53466
Flow Time	Seconds	15-30	BFG-1092-E
Plasticiser Acceptance (gr DOP/ 100gr PVC)	DOP/ 100 gr (min)	10	DIN-53417/ 1
Residual VCM Content	ppm max	1	BFG-1005-F
Volatiles (Heat Loss)	WT%Min	0.3	BFG-362-H