

GRADE :EPD60R

#	Property	Units	Test Method	Value
1	MFI (230°C/3.0 kg)	gr/10 min.	ASTM D-1238	1.2 – 1.9
2	Tensile Strength	N/mm ²	ASTM D-638	25 min.
3	Flexural Modulus	N/mm ²	ASTM D-790	1,000 min.
4	Izod Notch Impact (23°C)	J/m	ASTM D-256	500 min.
5	Chlorine Content	wt.ppm	MA-15794	50 max.
6	Ash Content	wt.ppm	ASTM D-6530	200 max.
7	Yellow Index	wt.ppm	ASTM D-1925	4 max.
8	Volatiles	wt.ppm	MA-15742	500 max.